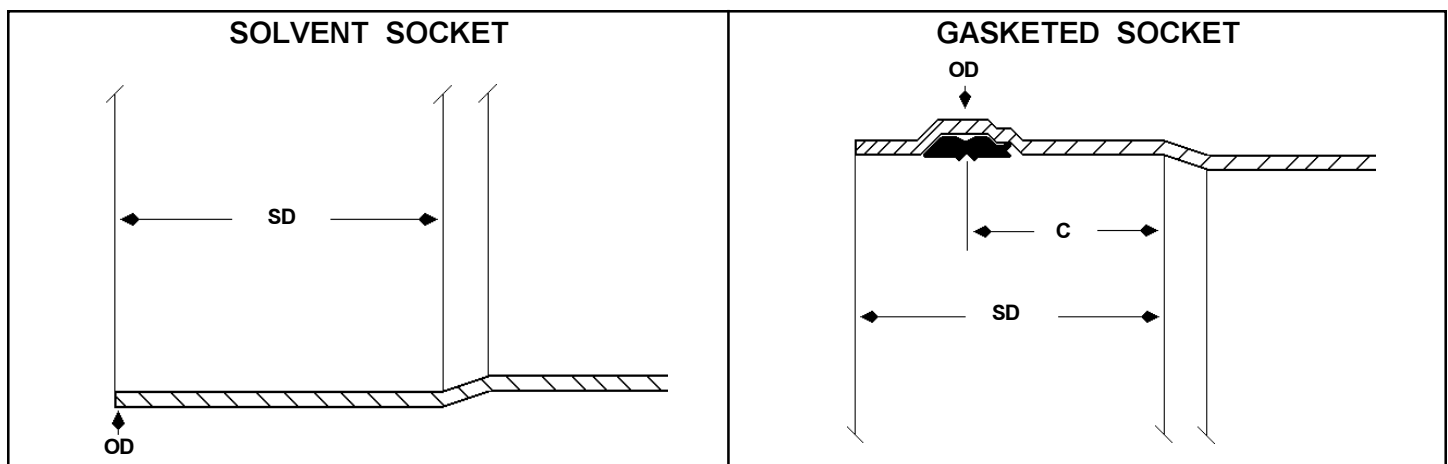




SCHEDULE 40 DIMENSIONS

SIZE	SCH. 40 SOLVENT WELD		SCH. 40 GASKETED			SCH. 40 PIPE
	SD	OD	SD	OD	C	OD
4" Fabricated	2.00	5.00	4.50	5.60	2.80	4.500
4" Molded	1.75					
6" Fabricated	3.00	7.20	5.00	8.15	3.40	6.625
6" Molded	3.00					
8" Fabricated	4.00	9.35	5.75	10.20	4.40	8.625
8" Molded	4.00					
10" Fabricated	5.00	11.55	6.00	12.45	4.60	10.750
12" Fabricated	6.00	13.60	6.25	14.50	5.00	12.750
14" Fabricated	7.00	14.90				14.000
16" Fabricated	8.00	17.15				16.000
18" Fabricated	9.00	19.15				18.000
20" Fabricated	10.00	21.25				20.000
24" Fabricated	12.00	25.50				24.000





IPS WALL THICKNESSES

SIZE				CLASS 63	CLASS 100	CLASS 125	CLASS 160	CLASS 200	CLASS 250	CLASS 315
	SCH 40	SCH 80	SCH 120	SDR 64	SDR 41	SDR 32.5	SDR 26	SDR 21	SDR 17	SDR 13.5
4"	.237	.337	.437	.070	.110	.138	.173	.214	.265	.333
6"	.280	.432	.562	.104	.162	.204	.255	.316	.390	.491
8"	.322	.500	.718	.135	.210	.265	.332	.410	.508	
10"	.365	.593	.843	.168	.262	.331	.413	.511	.632	
12"	.406	.687	1.00	.199	.311	.392	.490	.606	.750	
14"	.437	.750			.341	.430	.538	.666	.823	
16"	.500	.843			.390	.492	.615	.762	.941	
18"	.562	.937			.439	.554	.692	.857	1.059	
20"	.593	1.031			.488	.615	.769	.952	1.176	
24"	.687	1.218			.585	.738	.923	1.143	1.412	